

INSTRUCTIONS TO FABRICATOR

PROJECT PLANS SHOW:

- I. Sign structure location.
- 2. Length of structure frame.
- 3. Panel size and locations on structure.
- 4. Walkway length for 2-post signs.
- 5. Post type and height to bottom of frame.
- 6 Rase plate elevation
- 7. Footing elevation or location of pile foundation.
- 8. Photoelectric cell location if required.

REFER TO THE FOLLOWING STANDARD PLANS FOR DETAILS NOT SHOWN ON PROJECT PLANS:

| SI | Instructions and Examples |
|----|---------------------------|
| | instructions and examples |
| S2 | Post Types ∐ Thru Ⅷ |
| S3 | Post Types I-S Thru Ⅷ-S |
| S4 | Structural Frame Members |
| S5 | Structural Frame Members |
| 22 | Structural Frame Details |

- S7 Frame Junction Details
- S8A.B.C.D Sian Panel Mountina Details S9 Walkway Details No I
- SIO Walkway Details No 2
- SII Walkway Safety Railing Details SI3 Pile Foundation
- ES-I5A Mercury Sign Lighting Equipment
- ES-I5C Sign Lighting Equipment

WALKWAY BRACKETS:

Space all walkway brackets maintaining uniform spacing where possible, Maximum spacing shall not exceed 1675 mm (66").

LIGHTING FIXTURE SUPPORTS.

Where distance from walkway bracket to end of sign panel exceeds 406 mm (16"), extend lighting fixture supports to next walkway bracket. See Example No 2.

WALKWAY AND SAFETY RAILING:

Walkway to be continuous for entire length of frame for single post signs. For 2 post signs see Project Plans. Safety railing to protect entire walkway, but continuous for no more than 3.35 m (II) in one unit.

NOTES

Teffrey B. Woody Jeffrey B. Woo July 1, 2002 C41260 xo.3-31-03 e State of California or its officers of altrans now has a web site! To get to the web site, go to; http://www.dot.ca.ai

ROUTE

SPECIFICATIONS:

DESIGN: AASHTO Specifications for Structural Supports for Highway

Signs, Lumingires and Traffic Signals, dated 1994.

CONSTRUCTION: Standard Specifications and the Special Provisions.

LOADING:

WIND I OADING:

Normal to face of sign: 1490 Pa (31psf)

Transverse to face of sign: 20% of normal force. WALKWAY LOADING:

Dead load+2,22 kN (500 lbs) concentrated live load.

UNIT STRESSES:

STRUCTURAL STEEL: fs = 138 MPa (20,000 psi) REINFORCED CONCRETE: fs = 138 MPa (20,000 psi)

fc = 8.3 MPa (L200 psi)

FOOTING SOIL PRESSURE: 120 kPa (2,500 psf) (spread footing)

MINIMUM CLEARANCE: Vertical roadway clearance 5.5 m (18').

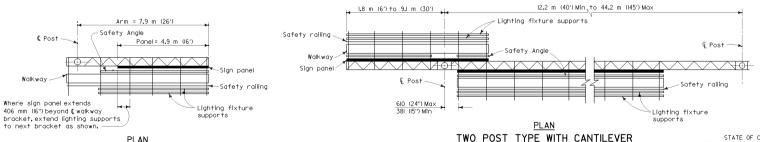
WELDING: All welding continuous unless otherwise noted on the plans. All welding to be done in accordance with the

Standard Specifications.



NOTE

Signs are shown and dimensioned looking in the direction of traffic. Double faced signs are shown and dimensioned looking ahead alona stationing.



PLAN CANTILEVER SINGLE Example No. 2

Example No.1

2

4

(PART DOUBLE-FACED)

Example No. 3

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGNS-TRUSS INSTRUCTIONS AND EXAMPLES

These "Standard Plans for Construction of Local Streets and Roads" contain units in two systems of measurement: International System of Units (SI or "metric") and United States Standard Measures shown in the parentheses (). The measurements expressed in the two systems are not necessarily equal or interchangeable. See the "Foreword" at the beginning of this publication.

NO SCALE

S1